

A. V. Zambare, D. A. Kulkarni, Pradip Shirtode



Abstract: The present study was conducted to study the changes in physical and chemical properties of custard apple seed powder packed in LDPE, HDPE & LAF packaging under normal and vaccum packaging conditions. Physical properties viz. water absorption capacity, water solubility index, bulk density, pH & Titratable acidity whereas chemical properties viz. moisture, fiber, fat, protein & carbohydrate content of custard apple seed powder packed in different packages under different storage conditions were determined at an interval of 15 days for a period of 60 days. The Physical properties viz. water absorption capacity, water solubility index, bulk density & pH of custard apple seed powder were observed to be decreased with the storage period whereas its Titratable acidity was increased with the storage period. Moisture content of custard apple seed powder was increased with storage time while its other chemical properties viz. fiber, fat, protein & carbohydrate content were decreased with storage time. Vacuum packed custard apple seed powder could be safely stored in laminated aluminum foil up to a period of 60 days.

Keywords: Chemical Properties, Custard Apple Seed Powder, LDPE, HDPE, LAF Packaging, Physical properties

I. INTRODUCTION

Now a day's custard apple has increased its popularity because of increase in research on medicinal potential and bioactive compounds present in its different parts of such as leaves, fruits, bark and its seeds. The fruit of custard apple is 50-80% edible with various nutritional values. The pulp of the fruit is used in the ice cream as the flavoring agents, which contains vitamin B1, dietary fiber, potassium and sodium. Similarly the seeds of custard apple are also rich source of phytochemicals such as Annonaceous acetogenin (neurotoxin), cyclopeptide, carbohydrates, protein, lipids, oleic acid and linoleic acid. Based on various in vivo and in vitro experiments, the custard apple seed extract were found to be helpful in various bioactivities such as antitumer, antimicrobial, antifungal, antidiabetic and hepatoprotective. Based on these available studies, custard apple seeds may be likely to use as in neutraceutical food industry as well as nutrition industry [4].

Manuscript received on 09 September 2023 | Revised Manuscript received on 21 September 2023 | Manuscript Accepted on 15 December 2023 | Manuscript published on 30 December 2023.

Correspondence Author (s)

Dr. A. V. Zambare*, Associate Professor, Department of Process & Food Engineering, Shriram College of Agricultural Engineering, Paniv, Tal. Solapur, Maharashtra, India. Dist. amitzambare1976@gmail.com, ORCID ID: 0009-0001-6705-4981

Prof. D. A. Kulkarni, Assistant Professor, Department of Process & Food Engineering, Shriram College of Agricultural Engineering, Paniv. Email: dhanukkulkarni@gmail.com

Mr. Pradip Shirtode, Student, Shriram College of Agricultural Engineering Paniv. Tal. Malshiras, Dist. Solapur (Maharashtra), India. Email: shirtode.pradip19@gmail.com

article under the CC-BY-NC-ND license (http://creativecommons.org/licenses/by-nc-nd/4.0/)

© The Authors. Published by Lattice Science Publication (LSP). This is an

However, more investigational studies are to be needed for determination of changes in physical and chemical properties of custard apple seed powder during its storage for exploring its medicinal as well as the neutraceutical potential.

II. METHODOLOGY

Materials required for the experimentation was procured from the local market. The seeds of the fruit were separated from the pulp with a scoop & then used for preparation of powder for further study. To store the seed powder for storage study, Low Density Polyethylene (LDPE) (200 gauge), High Density Polyethylene (HDPE) (120 gauge) & Laminated Aluminum Foil (LAF) (100 gauge) were used. Initially custard apple seed powder was prepared as per the flow chart shown in Fig.1. The custard apple seed powder was packed in different packaging materials as stated above in two different packaging conditions i.e. vacuum and normal packaging and stored for 60 days. The physical properties like bulk density, Water Absorption Capacity, Water Solubility Index, pH, Titratable Acidity of custard apple seed powder were determined as per the methods described by [5]. Also the chemical properties like moisture content, protein, fat, fiber, carbohydrate content of custard apple seed powder were determined as per the method in [2]. Physical & chemical analysis of the custard apple seed powder packed in different packaging materials was conducted at an interval of 15 days during the storage period of 60 days.

III. RESULTS & DISCUSSION

1 kg of powder was obtained after milling of 2.5 kg of dried seeds (Fig.2). Average particle diameter of custard apple seed powder was found to be 0.250 mm (Fig.3).

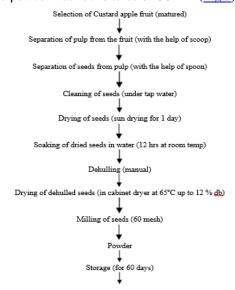


Fig. 1 Flow Chart for Preparation of Custard Apple **Seed Powder**



Retrieval Number: 100.1/ijfe.A1009123123 DOI: 10.54105/ijfe.A1009.123123 Journal Website: www.ijfe.latticescipub.com



Fig. 2 Dried Custard Apple Seeds



Fig. 3 Custard Apple Seed Powder

A. Physical Properties of Custard Apple Seed Powder

The bulk density & water absorption capacity of custard apple seed powder was decreased with storage time in all the packaging material and in both packaging conditions (Fig.4 & Fig.5). The decrease in bulk density & water absorption capacity was more prominent in LDPE (Normal packing) and less prominent in LAF (vaccum packing). The decrease in bulk density was due to increase in moisture content whereas the decrease in water absorption capacity could be due to the loose association between amylose and amylopectin in the native granules of starch [1].

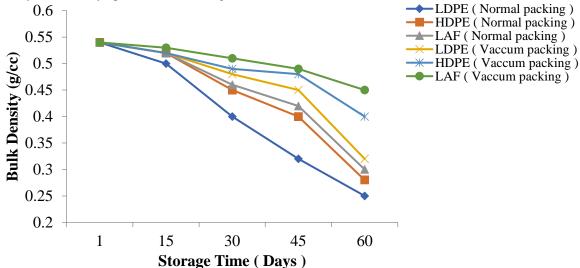


Fig. 4 Effect of Different Packaging Material and Packaging Conditions on Bulk Density of Custard Apple Seed Powder

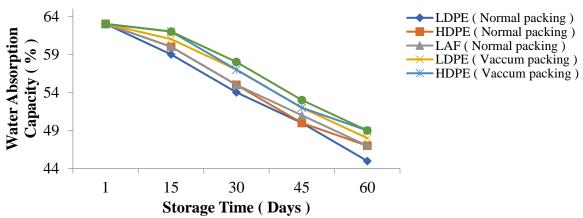


Fig. 5 Effect of Different Packaging Material and Packaging Conditions on Water Absorption Capacity of Custard Apple Seed Powder



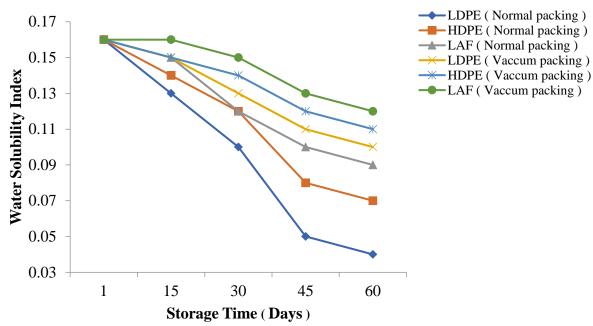


Fig. 6 Effect of Different Packaging Material and Packaging Conditions on Water Solubility Index of Custard Apple Seed Powder

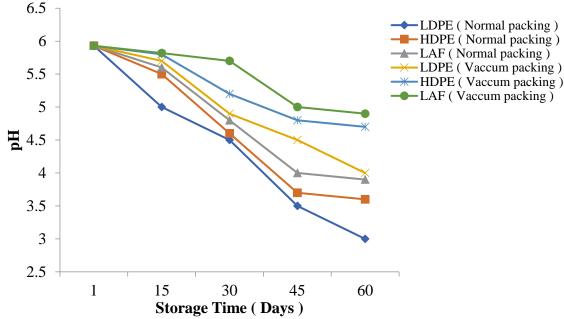


Fig. 7 Effect of Different Packaging Material and Packaging Conditions on pH of Custard Apple Seed Powder

The water solubility index & pH of custard apple seed powder was decreased with storage time in all packaging material in both packaging conditions (Fig.6 & Fig.7). The decrease in WSI was more prominent in LDPE (Normal packing) and less prominent in LAF (vaccum packing). The water solubility index was decreased due to increase in moisture content with storage time whereas the pH was decreased due to the hydrogen ions produced by microorganisms. It was observed from Fig.8 that the Titratable acidity of custard apple seed powder was increased with storage time in all packaging material and in both packaging conditions. The increase in Titratable acidity was more prominent in LDPE (Normal packing) and less prominent in LAF (vaccum packing). The Titratable acidity was increased due to decrease in pH with storage time [3].



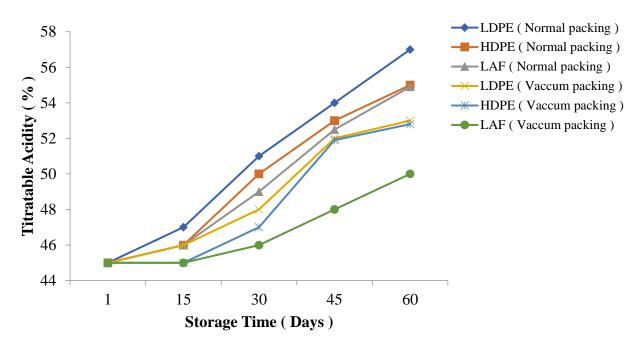


Fig. 8 Effect of Different Packaging Material and Packaging Conditions on Titratable Acidity of Custard Apple Seed Powder

B. Chemical Properties of Custard Apple Seed Powder

The moisture content of custard apple seed powder was increased with storage time in all packaging material and in both packaging conditions (Fig.9). The increase in moisture content was more prominent in LDPE (Normal packing) and less prominent in LAF (vaccum packing). The increase in moisture content was due to moisture permeability of packaging material. The protein, fat, fiber & carbohydrate content of custard apple seed powder was decreased with storage time in all packaging material in both packaging conditions (Fig.10 to Fig.13). The decrease in protein content was more prominent in LDPE (Normal packing) and less prominent in LAF (vaccum packing). This reduction could be due to growth of microorganisms whose metabolic activities lead to breakdown of nutrient in food [1].

From the statistical analysis, it was observed that change in WAC, WSI, protein and carbohydrate content of custard apple seed powder was not significant whereas changes in the values of bulk density, pH, TTA, Moisture content, fiber & fat content of custard apple seed powder was significant during its storage period.

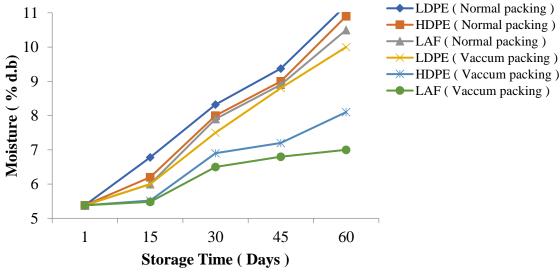


Fig. 9 Effect of Different Packaging Material and Packaging Conditions on Moisture Content of Custard Apple Seed Powder





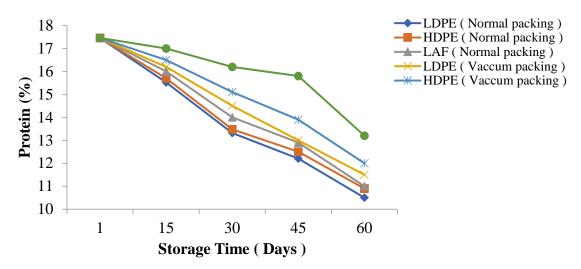


Fig. 10 Effect of Different Packaging Material and Packaging Conditions on Protein Content of Custard Apple Seed Powder

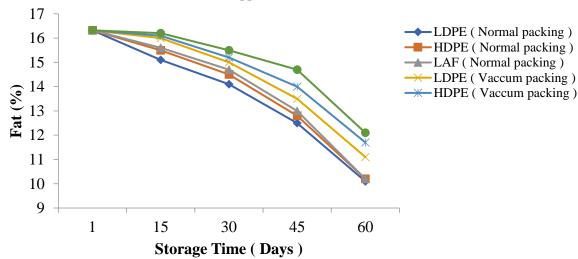


Fig. 11 Effect of Different Packaging Material and Packaging Conditions on Fat Content of Custard Apple Seed Powder

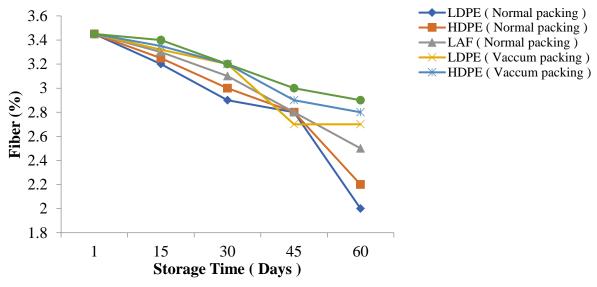


Fig. 12 Effect of Different Packaging Material and Packaging Conditions on Fiber Content of Custard Apple Seed Powder



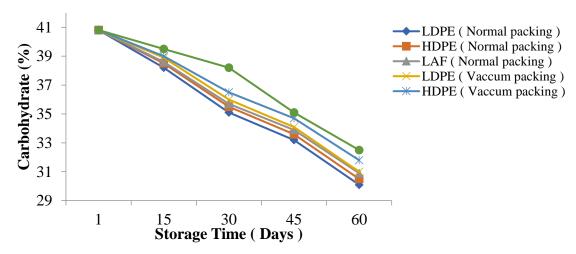


Fig. 13 Effect of Different Packaging Material and Packaging Conditions on Carbohydrate Content of Custard Apple Seed Powder

IV. CONCLUSION

From the experiment it was concluded that,

- The custard apple seed powder stored in the LAF is less prominent to changes in its physical and chemical properties than other packaging materials viz. LDPE and HDPE.
- The custard apple seed powder stored at vaccum packing condition is less prominent to changes in its physical and chemical properties as compared to normal packing condition.
- 3) At room temperature, custard apple seed powder can retain its fiber, fat, protein & carbohydrate content to the maximum up to 60 days if stored in laminated aluminum foil (LAF) with vaccum packing conditions.

DECLARATION STATEMENT

Funding	No. I didn't receive any funding.
Conflicts of Interest	No conflicts of interest to the best of our knowledge.
Ethical Approval and Consent to Participate	No, the article does not require ethical approval and consent to participate with evidence.
Availability of Data and Material/ Data Access Statement	Not relevant.
Authors Contributions	All authors have equal participation in this article.

REFERENCES

- A. Adebowale, H. O. Owo, O. P. Sobukola, O. A. Obadina, O. E. Kajihausa, M. O. Adegunwa, L. O. Sanni and K. Tomlins, Influence of storage conditions and packaging materials on some quality attributes of water yam flour, Journal Cogent Food & Agriculture. (3)5 (2017) 130- 138. https://doi.org/10.1080/23311932.2017.1385130
- AOAC, Official Methods of Analysis of the Association of Official Analytical Chemists. 17th Edition, Arlington, Virginia (2000).
- D. Mohammad, N. D. Rafsanjani and A. Shakerardekani, Effect of freezing and vacuum packaging on quality properties of pistachio powder during storage, Journal off nuts. 9(1) (2018) 10-13.
- T. B. Shejwal, D. Ghorpade, and R. Rathod, Medicinal potential of custard apple seed: a review, International Journal of Research Publications & Reviews. 4(3) (2023) 4177-4182.
- C. Tortoe, P. T. Akonor, K. Koch, C. Menzel, and Adofo, Physicochemical and functional properties of flour from twelve varieties of Ghanaian sweet potatoes, International Food Research Journal. 24(6) (2017) 255-259.

- M. M.* et al., "LPDE/Alumina Based Bio-Nano Composite Materials for Food Packaging Applications," International Journal of Recent Technology and Engineering (IJRTE), vol. 8, no. 6. Blue Eyes Intelligence Engineering and Sciences Engineering and Sciences Publication - BEIESP, pp. 802–805, Mar. 30, 2020. doi: 10.35940/ijrte.e6460.038620. Available: http://dx.doi.org/10.35940/ijrte.E6460.038620
- Dr. K. Gour, "Physicochemical Studies, Characterization & Dathura Stronsium Fruit Shell," Indian Journal of Environment Engineering, vol. 1, no. 1. Lattice Science Publication (LSP), pp. 1–4, May 10, 2021. doi: 10.54105/ijee.a1801.051121. Available: http://dx.doi.org/10.54105/ijee.A1801.051121
- V. Keerthi and Prof. T. Anuradha, "A Secret data sharing Model for Agriculture Experts in Federated Cloud based on Polynomial based Encrypted Scheme," International Journal of Innovative Technology and Exploring Engineering, vol. 10, no. 4. Blue Eyes Intelligence Engineering and Sciences Engineering and Sciences Publication -BEIESP, pp. 160–167, Feb. 28, 2021. doi: 10.35940/ijitee.d8542.0210421. Available: http://dx.doi.org/10.35940/ijitee.D8542.0210421

AUTHORS PROFILE



Dr. A. V. Zambare, Ph.D., MISAE, MIIE, Associate Professor & I/C Principal, Shriram College of Agricultural Engineering Paniv. Tal. Malshiras, Dist. Solapur (Maharashtra), India.

Qualifications : • B. Tech. (Agril. Engg.), MPKV, Rahuri

M. Tech. (Agril. Process Engg.), PDKV, Akola

Ph.D. (Process & Food Engg.), BSKKV, Dapoli
 Field of Interest : Post-harvest Technology of

Agricultural Commodities

Bio- product utilization for value added products

Novel Food Processing Techniques

Experience: 22 years

Membership : • Institution of Engineers (India)

Indian Society of Agricultural Engineers (ISAE)

Board of Studies in Agricultural Engineering, Solapur University

Published By: Lattice Science Publication (LSP) © Copyright: All rights reserved.







Prof. D. A. Kulkarni, Assistant Professor, Shriram College of Agricultural Engineering Paniv. Tal. Malshiras, Dist. Solapur (Maharashtra), India.

Qualifications : • B. Tech (Agril. Engg.)

• M. Tech. (Agril. Process & Food Engg.), SHIATS,

Allahabad

Field of Interest: • Post-harvest Technology of Agricultural Commodities

Renewable Energy
Research & Education

Total Experience: 08 Years

Workshops/ Seminars

attended: • 'Recent Advances in Development of Fermented Food' at BHU, Varanasi

• Status of Protected Cultivation Techniques in Solapur District.

Achievements: 2nd prize in "APOGEE 2009" an International Technical Festival held by BITS, Pilani.

Research Publications : 04



Mr. Pradip Shirtode, Student, Shriram College of Agricultural Engineering Paniv. Tal. Malshiras, Dist. Solapur (Maharashtra), India.

Qualifications: H.S.C. Karmveer Bhaurao Patil College of Arts, Commerce & Science, Pandharpur.

B. Tech. (Agril. Engg.), Mahatma Phule Krishi Vidyapeeth, Rahuri

Field of Interest : • Value Addition of Agricultural Commodities

Renewable Energy & Biproduct Utilization
 Product Development, Research & Education
 Skill Development, Fruit & Vegetable Processing

Total Experience : 01 Years

Workshops/

Seminars: High pressure processing, Artificial Rain Management

Achievements: Won 2nd prize in "OLYMPUS'09" a

National Technical Symposium held by COEPPR

Strengths: MS-Office

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of the Lattice Science Publication (LSP)/ journal and/ or the editor(s). The Lattice Science Publication (LSP)/ journal and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.

